



Designation: B575 – 17

Standard Specification for Low-Carbon Nickel-Chromium-Molybdenum, Low-Carbon Nickel-Chromium-Molybdenum-Copper, Low-Carbon Nickel-Chromium-Molybdenum-Tantalum, Low-Carbon Nickel-Chromium-Molybdenum-Tungsten, and Low-Carbon Nickel-Molybdenum-Chromium Alloy Plate, Sheet, and Strip¹

This standard is issued under the fixed designation B575; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reappraisal. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reappraisal.

This standard has been approved for use by agencies of the U.S. Department of Defense.

1. Scope*

1.1 This specification² covers plate, sheet, and strip of low-carbon nickel-chromium-molybdenum alloys (UNS N10276, N06022, N06455, N06035, N06044, UNS N06058, UNS N06059),³ low-carbon nickel-chromium-molybdenum-copper alloy (UNS N06200), low-carbon nickel-molybdenum-chromium (UNS N10362), low-carbon nickel-chromium-molybdenum-tantalum alloy (UNS N06210), and low-carbon nickel-chromium-molybdenum-tungsten alloy (UNS N06686) as shown in **Table 1**, for use in general corrosive service.

1.2 The following products are covered under this specification:

1.2.1 *Sheet and Strip*—Hot or cold rolled, solution annealed, and descaled unless solution anneal is performed in an atmosphere yielding a bright finish.

1.2.2 *Plate*—Hot or cold rolled, solution annealed, and descaled.

1.3 The values stated in inch-pound units are to be regarded as standard. The values given in parentheses are mathematical conversions to SI units that are provided for information only and are not considered standard.

1.4 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to become familiar with all hazards including those identified in the appropriate Safety Data Sheet (SDS) for this product/material as provided*

¹ This specification is under the jurisdiction of ASTM Committee B02 on Nonferrous Metals and Alloys and is the direct responsibility of Subcommittee B02.07 on Refined Nickel and Cobalt and Their Alloys.

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² For ASME Boiler and Pressure Vessel Code applications, see related Specification SB-575 in Section II of that Code.

³ Designation established in accordance with Practice E527 and SAE J1086, Practice for Numbering Metals and Alloys (UNS).

by the manufacturer, to establish appropriate safety and health practices, and determine the applicability of regulatory limitations prior to use.

1.5 *This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.*

2. Referenced Documents

2.1 *ASTM Standards*:⁴

B906 Specification for General Requirements for Flat-Rolled Nickel and Nickel Alloys Plate, Sheet, and Strip

E112 Test Methods for Determining Average Grain Size

E140 Hardness Conversion Tables for Metals Relationship Among Brinell Hardness, Vickers Hardness, Rockwell Hardness, Superficial Hardness, Knoop Hardness, Scleroscope Hardness, and Leeb Hardness

E527 Practice for Numbering Metals and Alloys in the Unified Numbering System (UNS)

3. Terminology

3.1 *Definitions of Terms Specific to This Standard:*

3.1.1 *cold-rolled plate, n*—material $\frac{3}{16}$ to $\frac{3}{8}$ in. (4.76 to 9.52 mm), inclusive, in thickness.

3.1.2 *hot-rolled plate, n*—material $\frac{3}{16}$ in. (4.76 mm) and over in thickness.

3.1.3 *plate, n*—material $\frac{3}{16}$ in. (4.76 mm) and over in thickness.

3.1.4 *sheet and strip, n*—material under $\frac{3}{16}$ in. (4.76 mm) in thickness.

⁴ For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

*A Summary of Changes section appears at the end of this standard

TABLE 1 Chemical Requirements

Element	Composition Limits, %											
	Alloy N06035	Alloy N06044	Alloy N10276	Alloy N06022	Alloy N06455	Alloy N06059	Alloy N06058	Alloy N06200	Alloy N06210	Alloy N10362	Alloy N06686	
Molybdenum	7.60-9.00	0.80-1.20	15.0-17.0	12.5-14.5	14.0-17.0	15.0-16.5	18.5-21.0	15.0-17.0	18.0-20.0	21.5-23.0	15.0-17.0	
Chromium	32.25-34.25	43.5-45.3	14.5-16.5	20.0-22.5	14.0-18.0	22.0-24.0	20.0-23.0	22.0-24.0	18.0-20.0	13.8-15.6	19.0-23.0	
Iron	2.00 max	0.3 max	4.0-7.0	2.0-6.0	3.0 max	1.5, max	1.5, max	3.0 max	1.0 max	1.25 max	5.0 max	
Tungsten	0.60 max	...	3.0-4.5	2.5-3.5	0.3 max	3.0-4.4	
Cobalt, max	1.00	...	2.5	2.5	2.0	0.3	0.3	2.0 max	1.0	
Carbon, max	0.050	0.02	0.010	0.015	0.015	0.010	0.010	0.010	0.015	0.010	0.010	
Silicon, max	0.60	0.20	0.08	0.08	0.08	0.10	0.10	0.08	0.08	0.08	0.08	
Manganese, max	0.50	0.07-0.30	1.0	0.50	1.0	0.5	0.5	0.50	0.5	0.60	0.75	
Vanadium, max	0.20	...	0.35	0.35	0.35	
Phosphorus, max	0.030	0.020	0.04	0.02	0.04	0.015	0.015	0.025	0.02	0.025	0.04	
Sulfur, max	0.015	0.020	0.03	0.02	0.03	0.010	0.010	0.010	0.02	0.010	0.02	
Titanium	...	0.10-0.30	0.7 max	0.02-0.25	
Nickel	remainder ^A	Bal	remainder ^A	remainder ^A	remainder ^A	Bal	Bal	remainder ^A	remainder ^A	remainder ^A	remainder ^A	
Aluminum	0.40 max	0.30 max	0.1-0.4	0.40 max	0.50 max	...	0.50 max	...	
Copper	0.30 max	0.50 max	0.50 max	1.3-1.9	
Tantalum	1.5-2.2	
Nitrogen	0.02-0.15	

^A Shall be determined arithmetically by difference.